

Work Order ID 78488

78488

Page 1

January-10-12 1:14:27 PM

Item ID: D206-667-103

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Crosstube Fwd

Start Date: 1/10/12 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 1/13/12 Req'd Qty: 1.00 ***1***

Customer:

Reference: **Rework**

Approvals: Process Plan: *[Signature]*

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D206-667-143	Rev C (DEO)
DSI9565	A

100

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile and create labels as per PPP D206-667-103 CHG005

0.00

0.00

W 12-01-25 (1)

101

101

HandFinish

Hand Finishing

Memo

PULL FROM STOCK:
1 X D206-667-103BL B71042

0.00

0.00

DISASSEMBLE CLAMPS, PUT ASIDE TO REASSEMBLE

STRIP TUBE ENTIRELY

1A3 12-01-16

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ONT. CANADA K6A 1K7				TC APPROVAL #09-89 TEL: 9-613-632-5200	
PIN	D206-667-103BL	CHG	CHG005		
DESC.	Crosstube Fwd High	SIC	SH01-5		
LOT	B71042	SIC	SR01304NY		
MODEL	Bell 206L/L1/L3/L4	SIC			
MADE IN CANADA					

Work Order ID 78488

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Item ID: D206-667-103

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Crosstube Fwd

Start Date: 1/10/12

Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/13/12

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

230

0.00

230

Crosstubes

Crosstubes

Memo

0.00

Crosstubes

1-Abrade mating surfaces of support and crosstube with 400 grit sandpaper, clean the area with 4105S wash 'n' wipe

2-Install supports with Proseal 890 per DSI9565 and QSI 015

A/R Proseal 890 Batch: _____

3- Torque bolts as per dwg

3-Install nut plates as per Dwg D206-667-143. Touch-up rivet heads with Imron paint.

1/12 12-01-23

240

QC5- Inspect part completeness to step on W/O

0.00

240

QC

Memo

0.00

Quality Control

8/26/124

Work Order ID 78488***78488***

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Item ID: D206-667-103

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N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Crosstube Fwd

Start Date: 1/10/12 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 1/13/12 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run Start *NR1*
	QC:	Date:	SPC (Y/N):	Date:	Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
250	Pick Kit	0.00							
250									
Packaging	Memo	0.00							
Packaging	USE ORIGINAL KIT								
260	QC4- 100% Inspect kits for completeness	0.00							
260									
QC	Memo	0.00							
Quality Control									
270		0.00							
270	Packaging								
Packaging	Memo	0.00							
Packaging	REPACKAGE USING NEW B/N								
	Identify and pack for shipping as per PPP D206-667-103								
	Location: _____								
	PPP Rev: <u>E</u>								

SP 12-01-25

w 12 01 25 (1)

SP 12-01-25

Work Order ID 78488***78488***

Page 5

January-10-12 1:14:27 PM

Item ID: D206-667-103

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Crosstube Fwd

Start Date: 1/10/12 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 1/13/12 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan:

Date: _____

Tooling:

Date: _____

Run Start ***NR1***

QC:

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

280

QC21- Final Inspection - Work Order Release

0.00

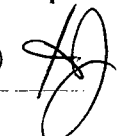
280

QC

Memo

0.00

Quality Control

12/1/30 
12-01-24

Picklist Print

January-10-12 1:14:26 PM

Page 1

Work Order ID: 78488

Parent Item: D206-667-103

Parent Item Name: Crosstube Fwd

Start Date: 1/10/12

Required Date: 1/13/12

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:F 05.09.01 Add holes for compatibility with Bell SkidtubesKJ/JLM
 IPP Rev:G 08-06-03 update as per DSI9415 (ECN1198) DD verified by:
 IPP Rev: H 08.11.17 QC5 was QC6 at step 12 KJ verified by: EC
 IPP Rev:I 08-12-15 add magnobond DD verified by:EC
 IPP Rev J 09.01.06 ECN 08-562 EC verified by: DD
 IPP Rev:K 09-01-19 as per DSI9439 DD verified by:EC IPP REV:L 11.08.05 PER ECN 11-615 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN5-30A BOLT		Purchased	No			250	Each	62.0000	4				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST339		62							
				117514		9							
				118451		3							
				118706		50							
AN5-32A Bolt		Purchased	No			250	Each	215.0000	4				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST339		215							
				118422		2							
				118628		38							
				118983		25							
				119328		100							
				119862		50							
AN5-7A Bolt		Purchased	No			250	Each	2,821.0000	10				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST337		2821							
				117313		6							
				118422		1							
				119017		2814							
AN960JD516 Washer	NAS1149D0563J	Purchased	No			250	Each	0.0000	18				

M117514 SP
12-01-25

M117514 3x
M117161 1x SP
12-01-25

M118422 7x
M117313 3x
SP 12-01-25

M118204 SP
12-01-25

Picklist Print

January-10-12 1:14:26 PM

Page 2

Work Order ID: 78488

Parent Item: D206-667-103

Parent Item Name: Crosstube Fwd

Start Date: 1/10/12

Required Date: 1/13/12

Start Qty: 1.00

Required Qty: 1.00

AN970-4 Washer *original* Purchased No 250 Each 109.0000 12 *m 117795 SP 12-01-25*

Location	Loc Qty	Loc Code
ST344	109	
115936	11	
116900	1	
117795	97	

D206-667-103BL Crosstube Fwd, Blue Manufactured No Each 2.0000

Location	Loc Qty	Loc Code
FG114	2	
71042	1	
71362	1	

~~D206-667-1031RN~~ *N/A* Crosstube Turning DetailL Manufactured No Each 4.0000

Location	Loc Qty	Loc Code
LG	4	
74245	1	
74246	1	
77788	1	
77789	1	

D2873-043 Nut Plate Assembly *original* Manufactured No Each 34.0000 2 2

Location	Loc Qty	Loc Code
LG052	34	
72644	2	
73605	12	
75010	20	

D2873-045 Nut Plate Assembly Manufactured No Each 27.0000 2 2

Location	Loc Qty	Loc Code
LG052	27	
73529	7	
74985	20	

January-10-12 1:14:27 PM

Shop Packet Print

Page 2

Picklist Print

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Page 3

Work Order ID: 78488

Parent Item: D206-667-103

Parent Item Name: Crosstube Fwd

Start Date: 1/10/12

Required Date: 1/13/12

Start Qty: 1.00

Required Qty: 1.00

D2891-1

2.25 Support

original

Manufactured No

230 Each 40.0000 2 2

Location

Loc Qty

Loc Code

LG052

40

72822

20

75176

20

70734 u

D3595-063-395

RUBBER CUSHION

RUBBER CUSHION .63" x 3.95" (4)

Manufactured No

230 Each 98.0000 4 4

Location

Loc Qty

Loc Code

MAT052

98

70975

21

74300

77

70975 u

MS20601-AD4W8

RIVET

Purchased No

230 Each 321.0000 14 14

Location

Loc Qty

Loc Code

LG

100

108521

100

LG051

121

117106

7

117381

3

117979

3

118572

8

119107

100

ST322

100

118454

100

u

dyk

MS21042L5

Nut

Purchased No

250 Each 2,022.0000 4

Location

Loc Qty

Loc Code

ST300

2022

116105

5

116548

43

117611

50

118179

424

119109

1500

m 116548 SP 12-01-28

January-10-12 1:14:27 PM

Shop Packet Print

Page 3

Picklist Print

January-10-12 1:14:27 PM

Page 4

Work Order ID: 78488

Parent Item: D206-667-103

Start Date: 1/10/12

Required Date: 1/13/12

Parent Item Name: Crosstube Fwd

Start Qty: 1.00

Required Qty: 1.00

MS21920-20

Clamp (per MIL-DTL-8783C)

original

Purchased

No

230

Each

60.0000

4

4

Location

Loc Qty

Loc Code

LG050

60

116799

10

119386

50

_____ 117279 L

Item	Qty -143	Part Number	Description
1	X	D206-667-143	CROSSTUBE ASSEMBLY (206L HIGH FWD)
2	1	D6002-115	CROSSTUBE
3	2	D2873-043	NUT PLATE
4	2	D2873-045	NUT PLATE
5	2	D2891-1	SUPPORT
6	4	D3595-063-395	RUBBER CUSHION
7	4	MS21920-20	CLAMP (OR MS21920-21)
8	14	MS20601AD4W8	RIVET (OR NAS9302B-4-8)
9	A/R	MAGNOBOND 6398	ROCKWELL SPECIFICATION RBO-120-023 ADHESIVE (TEXTRON/BELL SPEC. 299-947-100, TYPE II, CLASS 2 ADHESIVE)

GENERAL NOTES:

- 1) MATERIAL: MANUFACTURED FROM D6002-115
FINISHED LENGTH = 104.98±0.020
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME INSIDE AND OUTSIDE PER DART QSI 005 4.2
PAINT OUTSIDE PER DART QSI 005 4.2
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED.
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX.
- 6) IDENTIFICATION: SCRIBE DART PART NUMBER "D206-667-143" AND BATCH NUMBER ON INSIDE OF CUFF USING VIBRATING STYLUS.
- 7) WEIGHT: 15.5 lbs
- 8) PART IS SYMMETRIC ABOUT CENTERLINE.
- 9) RUN CUTTER OFF PART WHERE INDICATED. BLEND OUT EDGE LONGITUDINALLY, TRANSITION SHOULD BE SMOOTH.
- 10) BEND PROGRESSIVELY WITH A MINIMUM OF 10 PASSES. MAXIMUM TUBE FLATTENING DUE TO BENDING IS 6% BASED ON O.D.
- 11) LIQUID PENETRANT INSPECT OUTSIDE SURFACE OF CROSSTUBE PER QSI 038.
- 12) INSTALL D2891-1 SUPPORT USING 0.03" TO 0.06" THICK LAYER OF MAGNOBOND 6398 PER QSI 015. LET CURE FOR 12 HOURS AFTER INSTALLATION AND PRIOR TO PACKAGING.
- 13) INSTALL MS21920-20 CLAMPS (OR -21) WITH D3595-063-395 RUBBER CUSHIONS TO SECURE THE D2891-1 SUPPORT ON TOP SIDE OF THE CROSSTUBE. ENSURE CLAMP MECHANISMS ARE LOCATED ON CROSSTUBE SUPPORTS.
- 14) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDED OUT LONGITUDINALLY. CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE.
- 15) TORQUE CLAMPS 80 TO 100 IN-LB. ENSURE AT LEAST 1.5 THREADS ARE SHOWING IN SAFETY AND THAT NUT HAS NOT BOTTOMED-OUT AFTER TORQUING.

060 #1-615
11.07.28

UNDER REVIEW

01/11/00/13

DEO ATTACHED RELEASED
08/11/12

C	REVISE GENERAL NOTES/PART LIST (ZN D7-1); REORGANIZED VIEWS AND REFORMATTED DRAWING TO CURRENT STANDARDS. D3595-063-395 WAS D2856-400-694 (ZN D6-2 & A5-2); REMOVED REF. & ADD TOLERANCE (ZN D3-3, C4-3, C5-3); RELOCATED FLAG #6 (ZN A8-3) PER NCR 210; MOVED TURNING DETAIL & UPDATED TOLERANCE TO SHEET 4.	RF	08.11.06
B	ADD HOLES AND NUT PLATES FOR COMPATABILITY WITH BHT/AA SKUDTUBES	PH	05.07.26
A	NEW ISSUE	CP	00.11.17
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.	RF	D206-667-143	SHEET 1 OF 4
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	CROSSTUBE ASS'Y (206L HIGH FWD)	NTS
DATE	08.11.06	COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1

12 D2891-1 SUPPORT
2 PL

15 MS21920-20 CLAMP
4 PL

13 D3595-063-395
RUBBER CUSHION
4 PL, (UNDER CLAMP)

13.08

A

B7-2

D206-667-503

A4-2

B

C

B2-2

DEO ATTACHED

ECW44-615
11.07.26

UNDER REVIEW

11.09.13

D206-667-143
ASSEMBLY DETAIL
(VIEW LOOKING FWD)

D2873-043
NUT PLATE

MS20601AD4W8
RIVET, 4 PL

D2873-045
NUT PLATE

MS20601AD4W8
RIVET, 3 PL

90°
REF

VIEW A-A:
CUFF DETAIL
SCALE 4X

13 15

MS21920-20 CLAMP REF

12

D2891-1 SUPPORT REF

13

D3595-063-395
RUBBER CUSHION
REF

6°

FWD

SECTION B-B
SCALE 5X

D2873-043
NUT PLATE

MS20601AD4W8
RIVET, 4 PL

D2873-045
NUT PLATE

MS20601AD4W8
RIVET, 3 PL

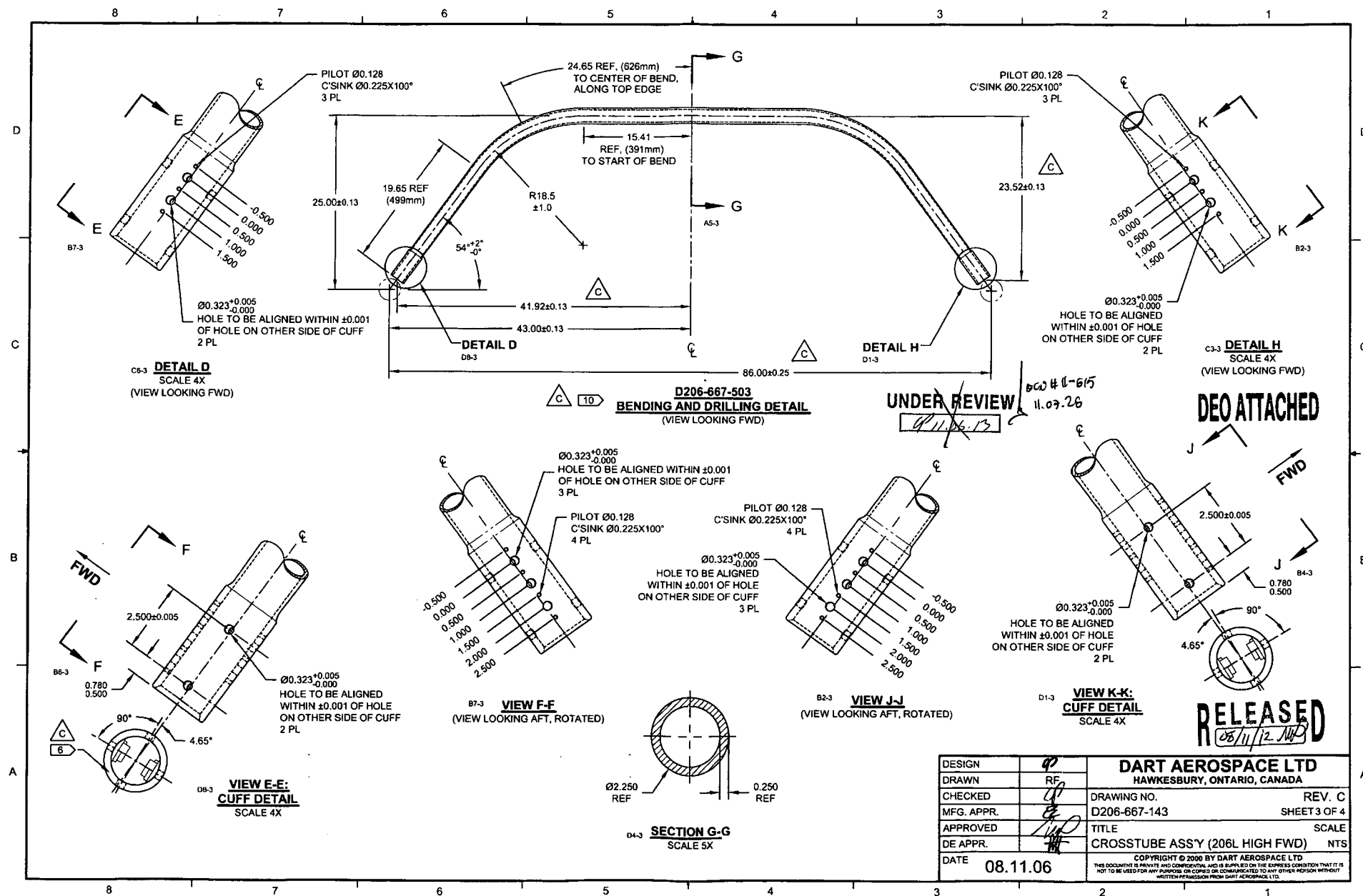
90°
REF

VIEW C-C:
CUFF DETAIL
SCALE 4X

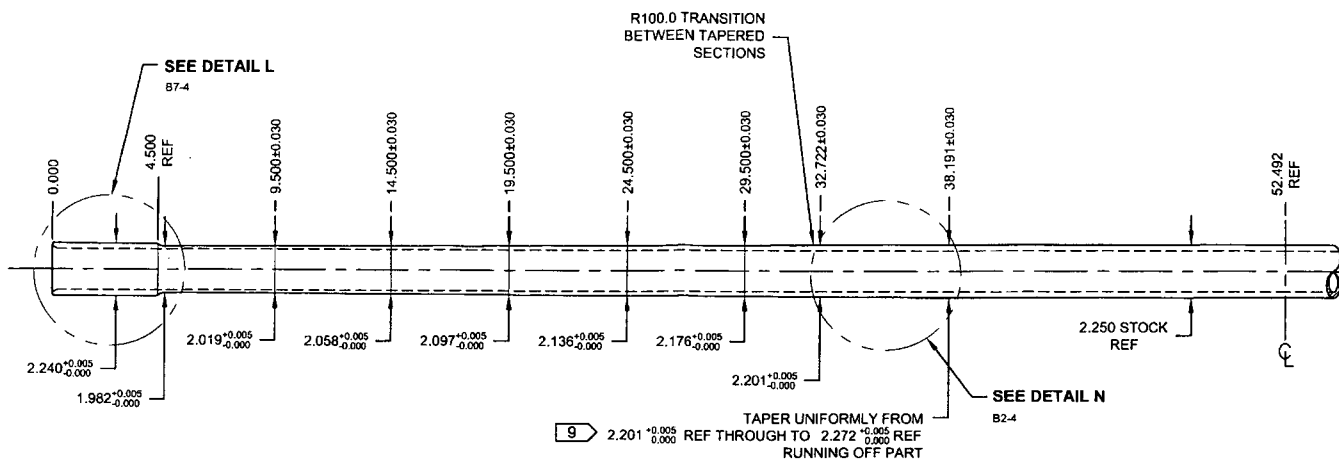
RELEASED
08/11/12

DESIGN	<i>P</i>	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>P</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>P</i>	D206-667-143	SHEET 2 OF 4
APPROVED	<i>P</i>	TITLE	SCALE
DE APPR.	<i>P</i>	CROSSTUBE ASS'Y (206L HIGH FWD)	NTS
DATE	08.11.06	COPYRIGHT © 2006 BY DART AEROSPACE LTD	
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8 7 6 5 4 3 2 1

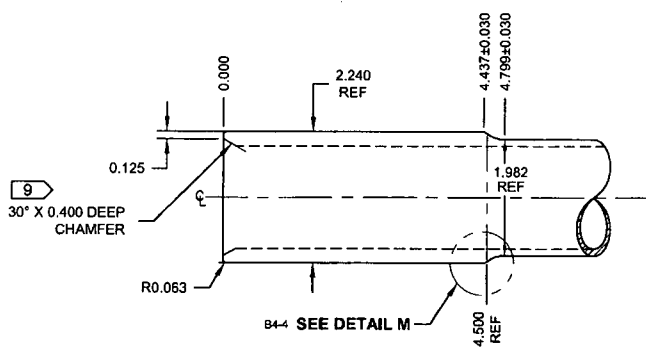


8 7 6 5 4 3 2 1

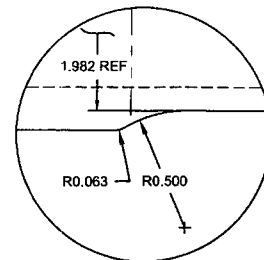


PCO #11-615
11.07.26
UNDER REVIEW
11/06/13

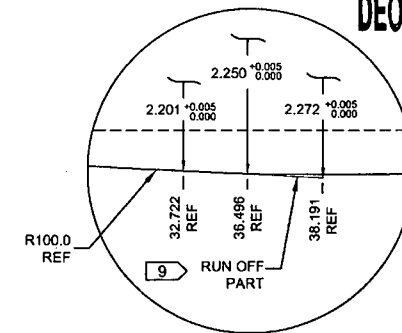
TURNING DETAIL



**DETAIL L:
CROSSTUBE CUFF**
NOT TO SCALE



**DETAIL M:
CUFF TRANSITION**
NOT TO SCALE



**DETAIL N:
TAPER RUN-OFF**
NOT TO SCALE

DEO ATTACHED

RELEASED
08/11/12

DESIGN	9	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	CP	DRAWING NO.	REV. C
MFG. APPR.	CP	D206-667-143	SHEET 4 OF 4
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	CROSSTUBE ASSY (206L HIGH FWD)	NTS
DATE	08.11.06	<small>COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

DRAWING NO. D206-667-143	TITLE CROSSTUBE ASS'Y (206L HIGH FWD)	REV. C	DART AEROSPACE LTD ENGINEERING ORDER		D.E.O. NO. D206-667-143-C-1	SHEET NO. SHEET 1 OF 1	SCALE NTS
DRAWN <i>qp</i>	CHECKED <i>ASS</i>	MFG. APPR. <i>MB</i>	APPROVED <i>MD</i>		DE APPR. <i>MB</i>		
DATE 11.07.15	DATE 11.07.20	DATE 11.07.21	DATE 11/07/21		DATE 11.07.21		

PURPOSE:

REPLACE MAGNOBOND WITH PROSEAL.

CHANGE:

IS:

Item	Qty -143	Part Number	Description
9	A/R	PROSEAL 890 B-2	SEALANT, AMS-S-8802 CLASS B-2

WAS:

9	A/R	MAGNOBOND 6398	ROCKWELL SPECIFICATION RBO-120-023 ADHESIVE (TEXTRON/BELL SPEC. 299-947-100, TYPE II, CLASS 2 ADHESIVE)
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NOTE 12 & 15, SHEET 1 IS AMENDED AS FOLLOWS:

IS:

- 12) TO INSTALL D2891-1 SUPPORT: ABRASE MATING SURFACE OF SUPPORT AND CROSSTUBE WITH 180-GRIT SANDPAPER AND REMOVE RESIDUE WITH MEK (OR EQUIVALENT). APPLY A 0.04" TO 0.07" THICK LAYER OF PROSEAL 890 CLASS B-2 (OR AMS-S-8802 CLASS B-2) SEALANT TO MATING SURFACE OF SUPPORT.
- 15) TORQUE CLAMPS 80 TO 100 IN-LB. ENSURE AT LEAST 1.5 THREADS SHOWING IN SAFETY AND THAT NUT HAS NOT BOTTOMED-OUT AFTER TORQUING. **PRIOR TO PACKAGING, RE-CHECK TORQUE ON CLAMPS AFTER PROSEAL 890 SEALANT HAS CURED FOR 72 HOURS.**

WAS:

- 12) INSTALL D2891-1 SUPPORT USING 0.03" TO 0.06" THICK LAYER OF MAGNOBOND 6398 PER QSI 015. LET CURE FOR 12 HOURS AFTER INSTALLATION AND PRIOR TO PACKAGING.
- 15) TORQUE CLAMPS 80 TO 100 IN-LB. ENSURE AT LEAST 1.5 THREADS SHOWING IN SAFETY AND THAT NUT HAS NOT BOTTOMED-OUT AFTER TORQUING.

RELEASED
2011-07-28
MD

Work Order ID 83493

April-19-12

Page-1

Item ID: D206-667-103

Revision ID:

Item Name: Crosstube Fwd

Draw Nbr: DSI9565

Start Date: 4/19/12

Start Qty: 1.0000

Revision Nbr A

Required Date: 4/19/12

Reqd Qty: 1.0000

Reference: to correct cost and pull BL

Cust Item ID:

Customer ID:

Description:

Sales Order:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Hours

Sequence ID	Work Center ID	Operation Description	Set Up	Run	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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SCAN W/ 78488

W 12.01.19

Picklist Print

April 19-12 9:02:24 AM

Page 1

Work Order ID: 83493

Parent Item: D206-667-103

Parent Item Name: Crosstube Fwd

Start Date: 4/19/12

Required Date: 4/19/12

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:F 05.09.01 Add holes for compatibility with Bell SkidtubesKJ/JLM
 IPP Rev:G 08-06-03 update as per DSI9415 (ECN1198) DD verified by:
 IPP Rev: H 08.11.17 QC5 was QC6 at step 12 KJ verified by: EC
 IPP Rev:I 08-12-15 add magnobond DD verified by:EC
 IPP Rev J 09.01.06 ECN 08-562 EC verified by: DD
 IPP Rev:K 09-01-19 as per DSI9439 DD verified by:EC IPP REV:L 11.08.05 PER ECN 11-615 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-667-103 Crosstube Fwd		Manufactured	No				Each	6.0000		1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		2							
				72709		1							
				73653		1							
				FG053		4							
				76448		1							
				76449		1							
				78488		1							
				78489		1							
D206-667-103BL Crosstube Fwd, Blue		Manufactured	No				Each	0.0000		1			

78488

Work Order ID 78488

January-10-12 1:14:27 PM

78488

Page 1

Item ID: D206-667-103

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Crosstube Fwd

Stop *NS2*

Start Date: 1/10/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/13/12 Req'd Qty: 1.00

1

Customer:

Reference: Rework

Approvals: Process Plan: *[Signature]*

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D206-667-143	Rev C (DEO)
DSI9565	A

100

DOCUMENT CONTROL

0.00

100

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels as per PPP D206-667-103 CHG005

101

0.00

101

HandFinish

Memo

0.00

Hand Finishing

PULL FROM STOCK:
1 X D206-667-103BL B71042

DISASSEMBLE CLAMPS, PUT ASIDE TO REASSEMBLE

STRIP TUBE ENTIRELY

1A 12-01-16

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ONT. CANADA K6A 1R2				TC APPROVAL 2-09-89 TEL: 9-613-632-5200	
P/N	D206-667-103BL	QFC	CHG005		
DESC.	Crosstube Fwd High	SIC	SH01-5		
LOT	B71042	SIC	SR01304NY		
MODEL	Bell 206L/L1/L3/L4	SIC			
MADE IN CANADA					

List Lots

April 12, 12 7:21:09 AM

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Criteria : Item ID: d206-667-103bl All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D206-667-103BL Crosstube Fwd, Blue	Main Warehouse FG114	71042	9/21/11	1.0000	QC21	CHG005	
	Main Warehouse FG114	71362	8/04/11	1.0000			
Total:				2.0000			

78488
78489

83493
83494